## INTERNATIONAL SEARCH REPORT

International Application No PCT/IL2005/000246

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B21D26/02 B21C23/08 B21C23/00 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) IPC 7 B21D B21C Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, PAJ C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Category ' Relevant to claim No. X EP 0 930 109 A (GKN SANKEY LIMITED: 1,2 AMBORN, PETER, DR.-ING; GKN AUTOSTRUCTURES LIMITED) 21 July 1999 (1999-07-21) paragraph '0016! Y 3-10.19 - 23paragraph '0028! - paragraph '0031!: claims 1,6; figures EP 0 815 985 A (FIAT AUTO S.P.A) X 1,2, 7 January 1998 (1998-01-07) 13-16 column 3, line 56 - column 4, line 27 Υ 3-10, 19-23 column 7, line 24 - line 38; claims 1.9; figures Α GB 1 227 255 A (DOW CHEMICLA COMPANY) 1-10.7 April 1971 (1971-04-07) 13 - 16claims 1,9; figures; example 13 X Further documents are listed in the continuation of box C. Patent family members are listed in annex. Special categories of cited documents: "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance invention "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to filing date document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. involve an inventive step when the document is taken alone "O" document referring to an oral disclosure, use, exhibition or document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the International search report 18 May 2005 01/06/2005 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo ni, Fax: (+31–70) 340–3016 Barrow, J

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT  Category Citation of document, with indication, where appropriate, of the relevant passages  Relevant to claim No.							
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